



SD3624

RGB-backlit
Positive Mode DFSTN LCD
Keyswitch
with Multi-Segment Color MSCTM
and Legacy ModeTM Support

TABLE OF CONTENTS

General Description	4
Improvements and Innovations	4
Compatibility	5
Product Features	6
Mechanical Characteristics	7
Dimensions	7
Keyswitch	7
Over-Travel Protection	8
PCB Footprint	8
Drill Masks	9
Mounting Methods	10
Liquid Crystal Display	11
Positive Mode™ Display	11
RGB Backlighting	12
Multi-Segment Color™	12
Environmental Specifications	13
Electrical Specifications	13
Interfacing	
Contact Terminals	
Block Diagram	
Serial Protocols	
Timing Diagram	16
Command Set	17
Synchronous Protocol	
Legacy Mode™	
Standard Mode vs. Positive Mode	17
Commands	18
Command Examples	21
Bit / Pixel Mapping	23
Display Memory – Internal RAM Structure	23
Bit/Pixel Mapping Table	23
Color Table	24
Controlling SD3624 Switch Arrays	
Notices	
Copyright Notice	
Technical Notices	26

Life Support Applications	26
Flammability Ratings	
Legal Notice	27
Warranty Disclaimer	27
Order Information	28
Change History	28

GENERAL DESCRIPTION

The SD3624 is a special version within the Sxnnnn Series of **RGB**-backlit LCD switches with all new *MSC* electronics. The SD3624 feature *Multi Segment Color*™ allowing for different **RGB** background colors in the upper and lower segments of the display and supports Legacy Mode ™.



The SD3624 with command driven serial interfaces integrate a graphical negative DFSTN 64 by 32 pixel liquid crystal display with **RGB** background lighting operating in Positive Mode ™ in a push-button switch design.

The SD3624 keys are controlled via a serial interface to the integrated *MSC* electronics, which control the interface, display and two segment backlighting. SD3624 keys self-initialize without external setup commands. Data only needs to be transmitted when a change is made to the display or background colors.

The SD3624 switches support Legacy Mode™ to provide backwards compatibility for legacy systems originally designed for Screenkeys LC24.2 Trend switches.

Only six contact terminals are used to provide power, clock and data lines as well as the switch contacts. The contact pins of the switch mechanism are isolated from the internal electronics.

IMPROVEMENTS AND INNOVATIONS

- Multi Segment Color™
- NEW extended input voltage range of 4.5 5.5 Volt
- IMPROVED contrast ratio
- IMPROVED viewing angle
- Positive Mode[™] display
- Legacy Mode[™] support

COMPATIBILITY

The SD3624 switches have the same form factor as the SA3624 switches and are pin and command compatible. They support Legacy Mode™ communication. Please refer to the details on page 20 for special timing conditions.

Note:

Mixed installation of SA/SB/SI/SM and SC/SD/SE switches in the same key matrix is NOT recommended since the different AT and MSC electronics may cause unintended timing and communications issues.

Mixed installation of SC/SD/SE switches is possible since they share the same MSC electronics.

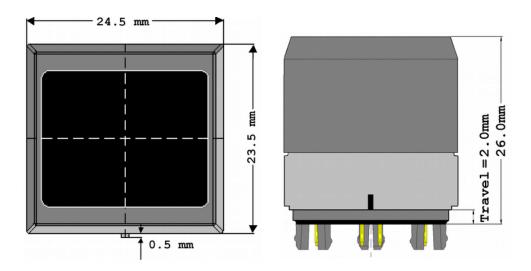
PRODUCT FEATURES

Feature	Description
Resolution	36 x 24 pixels
Multi Segment Color MSC™ RGB Colors	more than 1 million RGB background colors each in the upper and lower segment
Color Calibration	Improved color calibration results in maximum uniformity across RGB color spectrum based on <i>MSC</i> electronics.
Self-Initialisation	All keys self-initialise. No external setup commands required.
Low Power Consumption	Less than 60mA maximum current is needed when bright white backlighting is selected. Typical value is less than 25mA with one of the RGB colors.
Interfaces	Synchronous serial 16-bit interfaces (custom protocols available upon request)
Legacy Mode™	SD3624 switches support Legacy Mode™ for backwards compatibility to ScreenKeys LC24.2 Trend switches. Please refer to the Legacy Mode™ chapter (page 17) for details.
External clock	128 kHz up to 4MHz
Maximum speed	up to 4 Mbaud
Operating supply	4.5V - 5.5V
Keyswitch type	tactile, 2.0 mm travel with over-travel protection
Keyswitch life time	> 3.0 million cycles
Contact resistance	< 200 Ohm
Operating temperature	0°C to 55°C
Storage temperature	-20°C to 65°C

MECHANICAL CHARACTERISTICS

Dimensions

Dimensions ($X \times Y \times Z$) 24.5 x 23.5 x 26.0 mm + / - 0,2 mm Screen size ($X \times Y$) 20.0 x 16.5 mm + / - 0.1 mm



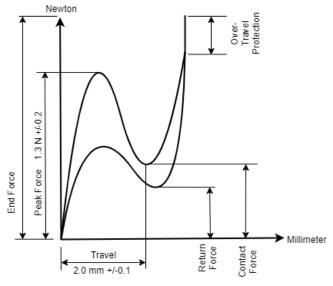
Keyswitch

KeyswitchKey stroke 2.0 mm +/- 0.1 mm; tactile

Operation force: 1.3 N +/- 0.2 N

Over travel protection: yes

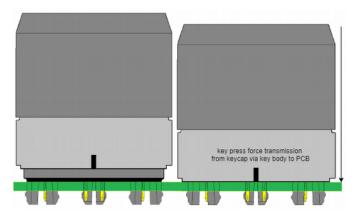
Lifetime: > 3 million cycles



Over-Travel Protection

In order to protect the carbon pill contact element and extend the lifetime of the keyswitch element, SD3624 switches are over-travel protected by the design of the keyswitch housing.

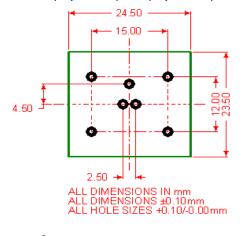
When the keyswitch is pressed and before the carbon pill element is fully compressed, the force is transmitted from the keycap through the keyswitch housing onto the circuit board. Any additional force that is applied to the switch is not transmitted to the contact element, but to the PCB, protecting the contact element from excessive wear and damage.



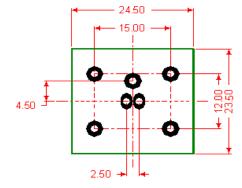
SR6432 normal and pressed with over-travel protection

PCB Footprint

Direct PCB Mount Socket Mount (top view) (top view)



● Ø1.00 PTH HOLE x Ø2.00 PADS

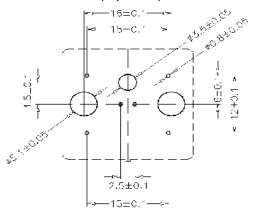


Ø1.50 PTH HOLE x Ø2.00 x3.20 PADS

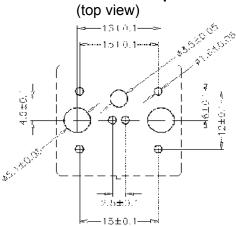
Ø1.50 PTH HOLE x Ø3.20 PADS

Drill Masks

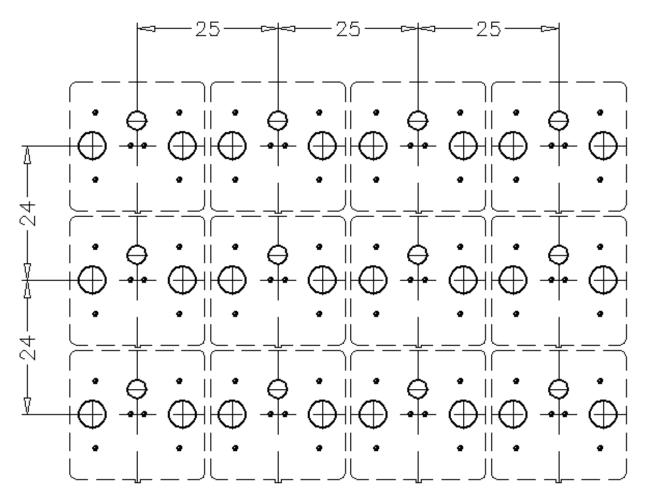
for direct soldering (top view)



for use with socket pins



NOTE: Recommended distance for array assembly is 1mm between each key.



Mounting Methods

Socket mountable (see corresponding Drill Mask). Socket pins (**SP0000**) are used for field-exchangeable mounting.

Through-hole mountable on PCBs with 1.6mm and 2.0mm thickness.

Manual soldering: max. 350° C for max. 3.5 seconds per pin

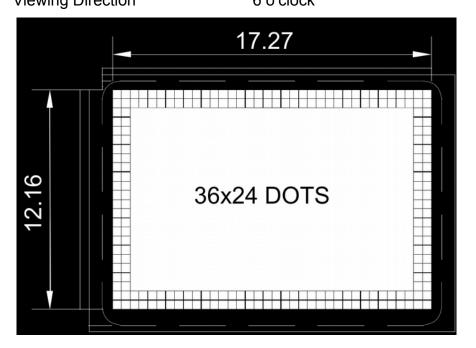
Wave soldering: 260° C for 10 seconds

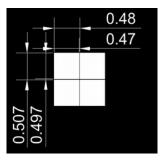
LIQUID CRYSTAL DISPLAY

LCD Type DFSTN transmissive negative Active area (X x Y) 17.27 mm x 12.16 mm

Pixel Size (X x Y) 0.47 mm x 0.497 mm

Pixel Pitch 0.01 mm Viewing Direction 6 o'clock





Positive Mode™ Display

The SD3624 use a transmissive negative DFSTN LCD. In the SD3624 switches the active area (see below) is set to display in Positive Mode ™ as default to allow for use in legacy systems designed for positive LCDs. As a result, although the SD3624 LCD is inverse, text and bitmaps will be displays with black pixels on color background. The Mode command 0x47 (see pages 19-21) may be used to switch between Positive and Standard Mode.



active area transmissive



pixels on = black-on-color



SD3624 with TEXT and orange background color

RGB BACKLIGHTING

The Sxnnnn switches feature **RGB** backlighting in over 1 million colors. In order to achieve uniform colors for switches installed in large consoles or operator panels, the Sxnnnn switches are programmed during production in a proprietary calibration process to produce the same color values even though there are differences in color for each LED.

The SD3624 switches use quad **RGB** LEDs that are calibrated for color uniformity using an updated calibration system.

The backlighting is under software control and modulating the operating voltage will not affect the brightness of the LEDs.

MULTI-SEGMENT COLOR TM

The SD3624 switches introduce Multi-Segment Color™ by allowing different backlight colors in the upper and lower segment of the LCD. For the MSC command and a MSC example see pages 19 and 21 respectively.



Multi-Segment Color™ allows you to use color, for example, for grouping switches with similar functions (same color in upper segment) and, at the same time, provide different operating status information via a different color in the lower segment of the LCD (ON/OFF/HOLD).

NOTE: Since the colors of the upper and lower segment mix at the transition between the segments, care should be given to the bitmap and color selection.

ENVIRONMENTAL SPECIFICATIONS

Operating temperature Humidity

0°C to +55°C up to 75% relative humidity at 65°C

ELECTRICAL SPECIFICATIONS

Operating voltage Current consumption Contact resistance Insulating resistance 4.5V to 5.5 V

max. 60 mA; typ. < 25 mA; min. 12 mA (backlite off)

< 200 Ohm > 100 MOhm

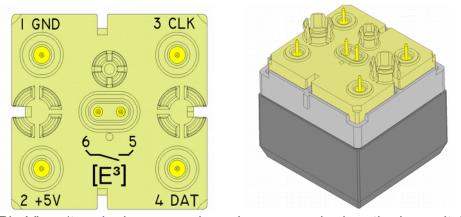
Symbol	Parameter	Min.	Тур.	Max.	Unit
V _{DD} *	Operating voltage	4.5		5.5	V
I _{DD}	Supply current	8	<25	65	mA
V _{IN}	Input voltage on any pin			V _{SS} -0.3 - V _{DD} +0.3	V
I _{DIO}	Output data current sunk/source			+/- 5	mA
I _{CIO}	Output clock current sunk/source			+/- 5	mA
V _{IL}	Input low level voltage	V _{SS} -0.3		0.3 x V _{DD}	V
V _{IH}	Input high level voltage	0.7 x V _{DD}		V _{DD} + 0.3	V
C _{CIO}	I/O clock pin capacitance		15		pF
C _{DIO} *3)	I/O data pin capacitance		15		pF

^{*} Display contrast is hardware controlled and does not depend on the operating voltage

INTERFACING

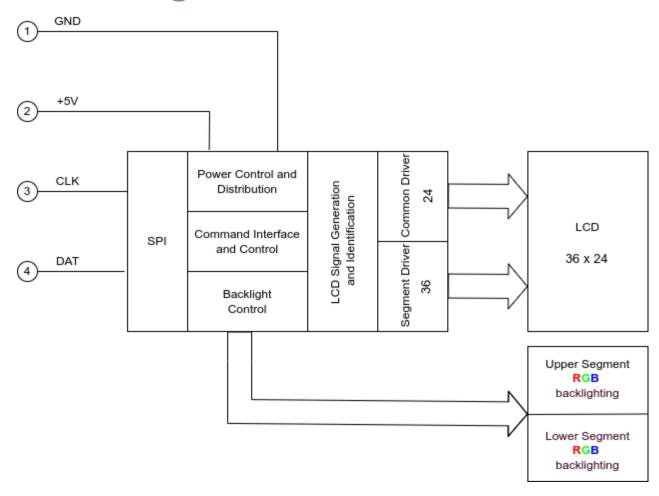
Contact Terminals

Pin	Symbol	Description	Comment
1	GND	negative (ground) power terminal	0.0 V
2	+ 5V	positive power terminal	+4.5 V – +5.5 V
3	CLOCK	clock line to synchronize data write and for internal use	128 kHz – 4 Mhz HIGH when inactive
4	DATA	command and data line to internal MSC electronics	HIGH when inactive; see data format for details
5	SW1	switch contact	contact resistance < 200 Ohm
6	SW2	switch contact	contact resistance < 200 Ohm



Pin View (terminal name and number are marked on the keyswitch)

Block Diagram

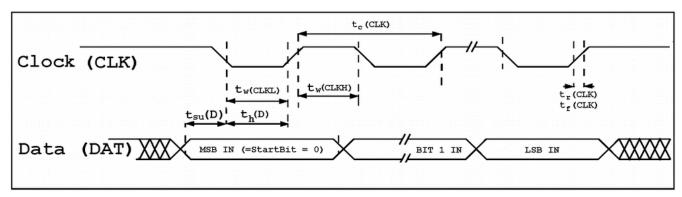


Serial Protocols

The SD3624 keyswitches are connected to the controlling central processing unit (host system) by a 2-wire SPI connection using a conventional synchronous protocol. A permanently applied clock is not necessary.

Special timing considerations are required for Legacy Mode™ support. See description on page 17.

Timing Diagram



Symbol	Parameter	Min	Max	Unit
t _c (CLK)	SPI Clock frequency	0.128	4	MHz
t _w (CLKH)	Clock high time	45		ns
tw(CLKL)	Clock low time	45		ns
t _{su} (D)	Data input setup time	10		ns
t _h (D)	Data input hold time	10		ns
t _r (CLK)	Clock rise time	5		ns
t _f (CLK)	Clock fall time	5		ns

COMMAND SET

Synchronous Protocol

The command structure is quite simple as you can see in the following table. Due to the possibility of a permanently applied clock each transmitted data must have a leading "0". To distinguish between command and data the sixth bit is reserved. There are three sets of commands:

- Write Data to the LCD Display
- Set Backlight Color
- Extended Command Set

The first two command sets imply the required data and do not expect a return value from the key. Some commands in the Extended Command set, however, request information to be returned by the key. In this case, the *MSC*™ electronics will generate their own clock signal for the data transmission.

For details on this scenario, see the FAQ Section on our website www.e3-keys.com/fags.html.

Legacy Mode™

Legacy Mode™ applies only to the use of SD3624 keyswitches in legacy systems originally designed for Screenkeys LC24.2 Trend switches.

This mode is supported in order to ease the transition to the new possibilities of the SD3624 switches in existing hardware environments. The intelligent electronics of the SD3624 switches detect the existing protocol and automatically convert the data into the data stream that is required for SD switches. In order to make a system compatible with the *Legacy Mode*™ it may be necessary to adjust the clock frequency and/or to increase the transfer bit count per data word.

If you have questions regarding the implementation of *Legacy Mode*[™], please review the corresponding <u>Legacy Mode</u>[™] <u>document</u> on our website at www.e3-keys.com <u>here</u> and the FAQ section here.

Standard Mode vs. Positive Mode

The SD3624 uses a transmissive inverse DFSTN LCD.

As a factory default, SD3624 switches display in Positive Mode with black pixels on color background for backwards compatibility with SA3624 switches, which utilized a positive LCD display.

In Standard Mode, the inverse LCD shows color pixels on black background as shown in the illustrations below.





Positive Mode (default) display

You may switch between Standard and Positive Mode with the Mode command 0x47 (see pages 19-21).

Commands

Command Data	Command Name / Description	Comments
0x40	Set Display Address & Write Display Data	Writes to the display must be initiated by this command. Address pointer is auto-incremented by data transmission. The command expects min. 4 data words to follow: 0000000A ₃ 0000A ₇ A ₆ A ₅ A ₄ 0000A ₃ A ₂ A ₁ A ₀ 0000D ₃ D ₂ D ₁ D ₀ Multiple data bytes may follow without additional addressing in one sequence since the controller will perform auto-increment. Command can be terminated with 0x43 command Details are found in the Bit/Pixel Mapping Table on page 21.
0x41	There is one data word to follow: $00\mathbf{R}_{1}\mathbf{R}_{0}\mathbf{G}_{1}\mathbf{G}_{0}\mathbf{B}_{1}\mathbf{B}_{0}$ The 2 bits for each color intensity have the following values: $00 = 01 = \mathbf{10w} 10 = \mathbf{medium} 11 = \mathbf{high}$	
0x42	There are 3 data bytes to follow: $0D_6D_5D_4D_3D_2D_1D_0$ $0D_6D_5D_4D_3D_2D_1D_0$ $0D_6D_5D_4D_3D_2D_1D_0$ Note: The lower 10 values on each color brightness value should only be used for single color applications due to restrictions in the color calibration.	
0x43	End Transmission	Ends data transmission to keys and awaits next command sequence. Transmitted commands are processed and displayed. This command should be placed at the end of a sequence. Note: The key will not respond to any command issued within 50µs after this command.
0x44	Read Keyswitch ID THIS COMMAND FORCES THE KEYSWITCH TO ANSWER ON THE CLOCK AND DATA LINE.	The answer is consisting of ASCII characters representing the Keyswitch ID and is terminated with CR (0x0D): SD3624 Note: Care should be taken when implementing this command since the clock signal is generated by the SD3624 switch!

Command	Command Name /	
Data	Description	Comments
0x45	Read Serial Number THIS COMMAND FORCES THE KEYSWITCH TO ANSWER ON THE CLOCK AND DATA LINE.	The answer is consisting of 4 Bytes which give the serial Number in the following format and is terminated with CR (0x0D): SNYYWW##### Year (04-99) - Week (01-52) - Number (00000 99999) Note: Care should be taken when implementing this command since the clock signal is generated by the SD3624 switch!
0x47 0x00	Extended command,	No Operation
$0x47\ 0x01 \\ 0xXX \\ 01000111 \\ 00000001 \\ D_7D_6D_5D_4D_3D_2 \\ D_1D_0$	SetMode*	The display and/or backlight is enabled/disabled and or the display is inverted into Positive or Standard Mode while the bitmap data is maintained. D ₇ = 1 set Group /= 0 select Group D ₆ = 1 Display ON* /= 0 Display OFF D ₅ = 1 Backlite ON* /= 0 Backlite OFF D ₄ = 1 set Display to Positive Mode* /= 0 set Display to Standard Mode D ₃₀ = Group Number Note¹: D ₇ = 1 not only specifies group, but executes command as well Note²: Please allow for 2µsec pause as this command has to be performed immediately * Group settings will be lost after Power OFF
0x47 0x7F 0xFF 288 x D ₇ D ₆ D ₅ D ₄ D ₃ D ₂ D ₁ D ₀ 01000111 01111111 11111111 288 x Pixel Bytes	Write Display Data	The display is completely rewritten. 288 bytes of pixel data must follow. First byte is written to Pixel Position 0. $D_7D_6D_4D_3D_2D_1D_0$ $Note^1: The amount of data bytes must exactly match 288.$ $Note^2: status of display on/off is unaffected.$
0x48 0xXX 0xXX 0xXX 0xXX 0xXX 0xXX 0x00 0x00 0x00	Multi Segment Color™	Sets the RGB colors for Multi Segment Color in up to 3 segments (= 9 RGB color values) with color values of 0x00 to 0x7F for each color channel. 0xXX 0xXX 0xXX (RGB colors for segment 1) 0xXX 0xXX 0xXX (RGB colors for segment 2) 0x00 0x00 0x00 (RGB colors for segment 3*) * Multi Segment Color™ in SD3624 switches available only for segments 1 and 2. Segment 3 RGB color values will be ignored and should be set to 0x00 0x00 0x00.

Command Examples

Command Data	Comments	
0x41	Set color with 1 byte color command	
	Red: high intensity, Green medium intensity, Blue off	9D3624
0x38	00111000 = 0x38	MSC

Command Data	Comments	
0x42	Set color with 3 byte color command	
0x 70 0x 30 0x 00	Set color with values 70 Red, 30 Green, 00 Blue.	1

Command Data	Comments	
0x47 0x01	Sets key modes for display, backlite and group and terminate com	mand (0x43)
0x47 0x01 0xE1 0x43	Set Group, Display ON, Backlite ON, Standard Mode, Group 1 =	11100001
0x47 0x01 0xC2 0x43	Set Group, Display OFF, Backlite ON, Standard Mode, Group 2 =	11000010
0x47 0x01 0x01 0x43	Select Group, Display OFF, Backlite OFF, Standard Mode, Group 1 =	0000001

0x47 0x01 0xE2 0x43	Set Group, Display ON, Backlite ON, Standard Mode, Group 2 =	11100010
0x47 0x01 0x72 0x43	Select Group, Display ON, Backlite ON, Positive Mode, Group 2 =	01110010
0x47 0x01 0x62 0x43	Select Group, Display ON, Backlite ON, Standard Mode, Group 2 =	01100010

Command Data	Comments	
	Set <i>Multi Segment Color</i> ™ colors for upper and lower segments	
0x48 0x20 0x00 0x20 0x40 0x40 0x00 0x00 0x00 0x00	Segment 1: sets color to dark purple Segment 2: sets color to pale yellow Segment 3: not supported in SD3624 switches; should be set to 0x00 0x00 0x00	SD3624 MSC

BIT / PIXEL MAPPING

Display Memory – Internal RAM Structure

The static display RAM holds the data for the LCD display. This data is displayed automatically and is continuously refreshed without further interference from the host controller.

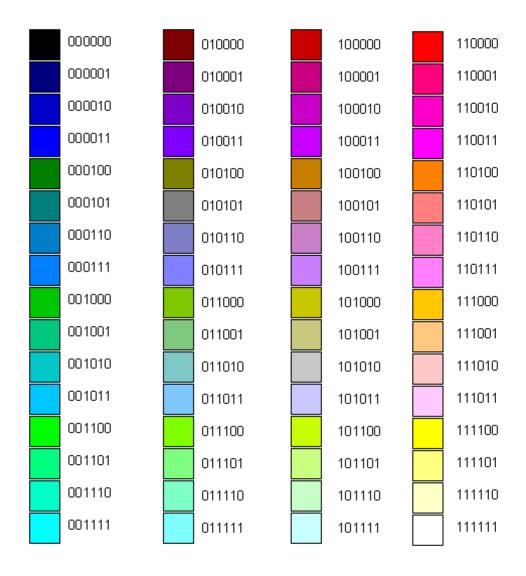
Bit/Pixel Mapping Table

	n 35	n 34	n 33	л 3	n 2	n T	0 ut
	Column	Column	Column 33	 Column	Column	Column	Column
Address	11EH	116H	10EH	 1EH	16H	0EH	06H
Row 16	D_0	D_0	D_0	 D_0	D_0	D_0	D_0
Row 17	D_1	D_1	D_1	 D_1	D_1	D_1	D_1
Row 18	D_2	D_2	D_2	 D_2	D_2	D_2	D_2
Row 19	D_3	D_3	D_3	 D_3	D_3	D_3	D_3
Address	11FH	117H	10FH	 1FH	17H	0FH	07H
Row 20	D_0	D_0	D_0	 D_0	D_0	D_0	D_0
Row 21	D_1	D_1	D_1	 D_1	D_1	D_1	D_1
Row 22	D_2	D_2	D_2	 D_2	D_2	D_2	D_2
Row 23	-	D_3	D_3	 D_3	D_3	D_3	D_3
Address	118H	110H	108H	 18H	10H	H80	00H
Row 0	•	D_0	D_0	 D_0	D_0	D_0	D_0
Row 1	D_1	D_1	D_1	 D_1	D_1	D_1	D_1
Row 2		D_2	D_2	 D_2	D_2	D_2	D_2
Row 3	-	Dз	D ₃	 D ₃	D ₃	D₃	D ₃
Address	119H	111H	109H	 19H	11H	09H	01H
Row 4	-	D_0	D_0	 D_0	D_0	D_0	D_0
Row 5	-	D_1	D_1	 D_1	D_1	D_1	D_1
Row 6	_	D_2	D_2	 D_2	D_2	D_2	D_2
Row 7	ū	D_3	D_3	 D_3	D₃	D_3	D_3
Address	11AH	112H	10AH	 1AH	12H	0AH	02H
Row 8	•	D_0	D_0	 D_0	D_0	D_0	D_0
Row 9	-	D_1	D_1	 D_1	D_1	D_1	D_1
Row 10		D_2	D_2	 D_2	D_2	D_2	D_2
Row 11	D_3	D_3	D_3	 D_3	D_3	D_3	D_3
Address	11BH	113H	10BH	 1BH	13H	0BH	03H
Row 12	•	D_0	D_0	 D_0	D_0	D_0	D_0
Row 13	•	D_1	D_1	 D_1	D_1	D_1	D_1
Row 14	-	D_2	D_2	 D_2	D_2	D_2	D_2
Row 15	D_3	D_3	D_3	 D_3	D_3	D_3	D_3

COLOR TABLE

The color command 01000001 (0x41) initiates the color settings of the SA keyswitches with two bits for the color intensity setting of each color.

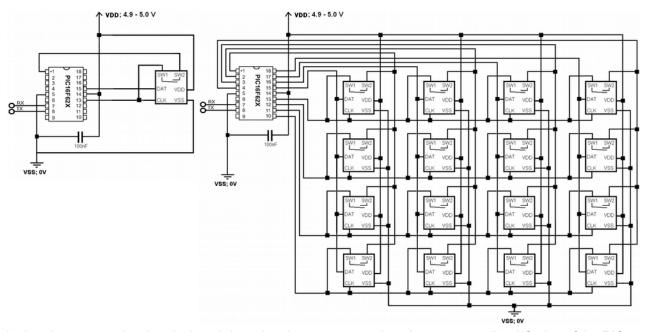
The color approximations for SD3624 keys are shown in following color table. This table is intended for illustration purposes only. The actual display colors on the LCD display with LED backlighting may be different.



Controlling SD3624 Switch Arrays

Below are sample schematics for controlling one or sixteen SXnnnn keyswitches in an array using a PIC16F62X controller to illustrate the simplicity of the control circuitry.

For additional technical support with your own design implementation, please contact your local [E³] distributor or [E³] at techsupport@e3-keys.com.



In the above examples the clock and data signals are generated on the corresponding I/O pins of the PIC controller.

Notices

Copyright Notice

© 2023-2024 Copyright [E³] Engstler Elektronik Entwicklung GmbH. All rights reserved.

[E³], The Third Evolution™ and Legacy Mode™ are trademarks of [E³]. The Keys to Intelligence™ is a trademark of I/O Universal Technologies, Inc. used with permission. All other trademarks are property of their respective owners.

No part of this publication may be copied, photocopied, reproduced, translated or reduced to any electronic medium or machine-readable form without the expressed written consent of [E³] Engstler Elektronik Entwicklung GmbH.

Technical Notices

This datasheet is intended for technically qualified personnel trained in the field of electronics.

The knowledge of electronics and the technically correct implementation of the content of this datasheet are required for problem free installation, implementation and safe operation of the described product. Only qualified personnel have the required know-how to implement the specifications given in this data sheet.

For clarity, not all details regarding the product or its implementation, installation, operation, or maintenance have been included. Should you require additional information or further assistance, please contact your local [E³] distributor or [E³] Engstler Elektronik Entwicklung GmbH at techsupport@e3-keys.com. You may also visit our website at techsupport@e3-keys.com.

Life Support Applications

The products discussed in this document are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. [E³] customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify [E³] for any damages resulting from such improper use or sale.

Flammability Ratings

The SD3624 are rated UL94-HB

Legal Notice

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. [E³] Engstler Elektronik Entwicklung GmbH MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE.

[E³] Engstler Elektronik Entwicklung GmbH disclaims all liability arising from this information and its use. Use of [E³] Engstler Elektronik Entwicklung GmbH devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless [E³] Engstler Elektronik Entwicklung GmbH from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any [E³] Engstler Elektronik Entwicklung GmbH intellectual property rights unless otherwise stated.

Warranty Disclaimer

[E³] ENGSTLER ELEKTRONIK ENTWICKLUNG GMBH grants no warranty with respect to this data sheet, neither explicit nor implied, and it is not liable for direct or indirect damages. Some states do not grant the exclusion of incidental or consequential damages and, therefore, this statement may not be valid in such cases.

This data sheet has been produced with all due care. However, since errors cannot be excluded, [E³] Engstler Elektronik Entwicklung GmbH does not grant any warranty or accept any legal responsibility or liability in any form for erroneous statements herein.

ORDER INFORMATION

Part Number	Description
	SD pushbutton keyswitch with 36 x 24 pixel display
SD3624-B	inverse DFSTN LCD in Positive Mode
	Black housing (RAL 9005)

CHANGE HISTORY

Version	Date	Comments
0.1	12/15/23	SD3624 initial pre-production sample release document
0.2	02/28/24	Mode command 0x47 updated for Standard and Positive Mode
0.3	10/09/24	New corporate address
1.0	10/29/24	Release Document

[E³] Engstler Elektronik Entwicklung GmbH Auweg 27 ● 63920 Grossheubach ● Germany

WWW.E3-KEYS.COM

SD3624 v1.0en 27 of 27